



1. CHEMICAL IDENTIFICATION

PRODUCT NAME: FR 900 TRADE CODE: NONE

PRODUCT TYPE: DRILLING ADDITIVE

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2. HAZARDS IDENTIFICATION

CLASSIFICATION: Classification according to paragraph (d) of Regulation 29 CFR 1910.1200: Not classified.

Labeling according to paragraph (f) of Regulation 29 CFR 1910.1200

HAZARD SYMBOLS: None SIGNAL WORD: None HAZARD STATEMENTS: None PRECAUTIONARY STATEMENTS: None

3. COMPOSITION/INFORMATION ON INGREDIENT

Anionic water-soluble polymer in emulsion

COMPONENT	CAS#	[% by wt]
Distillates (petroleum), hydrotreated light	64742-47-8	20-40
Ethylene glycol	107-21-1	>10
Alcohols, C12-16, ethoxylated propoxylated	68213-24-1	>20

4. FIRST AID MEASURES

INHALATION: Move to fresh air. No hazards which require special first aid measures.

SKIN CONTACT: Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. In case of persistent skin irritation, consult a physician.

EYE CONTACT: Rinse thoroughly with plenty of water, also under the eyelids. Get medical attention immediately.

INGESTION: Rinse mouth with water. DO NOT induce vomiting. Get medical attention immediately.

5. FIRE FIGHTING MEASURES

SUITABLE EXTINGUISHING MEDIA: Water, water spray, Foam, Carbon Dioxide, Dry powder

SPECIAL FIRE-FIGHTING PRECAUTIONS: Wear self-contained breathing apparatus and protective suit. Spills produce

extremely slippery surfaces.

HAZARDOUS DECOMPOSITION PRODUCTS: Nitrogen oxides (NOx). Carbon oxides (COx). Hydrogen cyanide (hydrocyanic acid)

may be produced in the event of combustion in an oxygen deficient atmosphere.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS: Do not touch or walk through spilled material. Spills produce extremely slippery surfaces.

ENVIRONMENTAL PRECAUTIONS: Do not contaminate water.

METHODS FOR CLEANING UP

SMALL SPILLS - Do not flush with water. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.

 $\textit{LARGE SPILLS} \text{ -} Do not flush with water. Dam up. Clean up promptly by scoop or vacuum.}$

RESIDUES - Soak up with inert absorbent material. After cleaning, flush away traces with water.





> 1500

7. HANDLING AND STORAGE

HANDLING: Avoid contact with skin and eyes. Renders surfaces extremely slippery when spilled. When using, do not eat, drink or smoke. **STORAGE:** Keep away from heat and sources of ignition. Freezing will affect the physical condition and may damage the material. Incompatible with oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

CONTROL PARAMETERS:

Distillates (petroleum), hydrotreated light - ACGIH: 200 mg/m3 (8-hour) Ethylene glycol - OSHA: 125 mg/m3 (8-hour) ACGIH: 10 mg/m3 (8-hour)

ENGINEERING MEASURES: Use local exhaust if misting occurs. Natural ventilation is adequate in absence of mists.

EYE/FACE PROTECTION: Safety glasses with side-shields.

SKIN PROTECTION: Wear coveralls and/or chemical apron and rubber footwear where physical contact can occur.

HAND PROTECTION: PVC or other plastic material gloves.

RESPIRATORY PROTECTION: No personal respiratory protective equipment normally required. **ENVIRONMENTAL CONTROLS:** Do not allow uncontrolled discharge of product into the environment.

9. PHYSICAL AND CHEMICAL PROPERTIES

FORM:Viscous liquid, Milky.VAPOR PRESSURE:2.3 kPa 20CODOR:Aliphatic.RELATIVE DENSITY:1.0 - 1.2

ODOR THRESHOLD:No data available.SOLUBILITY:Completely miscible.pH:5 - 8 5 g/LPARTITION COEFFICIENT:Not applicable.MELTING POINT/FREEZING POINT:5CAUTOIGNITION TEMP:No data available.

INITIAL BOILING POINT RANGE: > 100C DECOMP. TEMP.:

FLASH POINT: Does not flash. **VISCOSITY:** > 20.5 mm/s 40C

EVAPORATION RATE:No data available.
Not expected to be explosive based on the chemical structure.
Not applicable.
Not expected to be oxidizing based on the chemical structure.

UPPER/LOWER FLAMMABILITY

OR EXPLOSIVE LIMITS: Not expected to be explosive.

10. STABILITY AND REACTIVITY

REACTIVITY:Stable under recommended storage conditions.
CHEMICAL STABILITY:
Stable under recommended storage conditions.
Oxidizing agents may cause exothermic reactions.

CONDITIONS TO AVOID: Protect from frost, heat and sunlight.

INCOMPATIBLE MATERIALS: Oxidizing agents.

HAZARDOUS DECOMPOSITION PRODUCTS: Thermal decomposition may produce: nitrogen oxides (NOx), carbon oxides (COx),

hydrogen cyanide (hydrocyanic acid).

11. TOXICOLOGICAL INFORMATION

INFORMATION ON TOXICOLOGICAL EFFECTS:

ACUTE ORAL TOXICITY: LD50/oral/rat > 2000 mg/kg
ACUTE DERMAL TOXICITY: LD50/dermal/rat > 2000 mg/kg

ACUTE INHALATION TOXICITY: Not toxic by inhalation.

SKIN IRRITATION:

EYE DAMAGE/IRRITATION:

SKIN SENSITIZATION:

MUTAGENICITY:

CARCINOGENICITY:

Not irritating.

Not sensitizing.

Not mutagenic.

Not mutagenic.

Not carcinogenic.

REPRODUCTIVE TOXICITY: Not toxic for reproduction.





11. TOXICOLOGICAL INFORMATION (CONT'D)

STOT - SINGLE EXPOSURE: No known effects. **STOT REPEATED EXPOSURE:** No known effects.

ASPIRATION HAZARD: Due to the viscosity, this product does not present an aspiration hazard.

INFORMATION ON HAZARDOUS COMPONENTS:

Distillates (petroleum), hydrotreated light

ACUTE ORAL TOXICITY: LD50/oral/rat > 5000 mg/kg (OECD 401)
ACUTE DERMAL TOXICITY: LD50/dermal/rabbit > 5000 mg/kg (OECD 402)
ACUTE INHALATION TOXICITY: LC50/inhalation/4 h/rat = 4951 mg/m3 (OECD 403)

SKIN IRRITATION: Not irritating.(OECD 404) **EYE DAMAGE/IRRITATION:** Not irritating.(OECD 405)

SKIN SENSITIZATION: Not expected to be sensitizing.(OECD 406)

MUTAGENICITY:Not mutagenic.CARCINOGENICITY:Not carcinogenic.

REPRODUCTIVE TOXICITY: Not toxic for reproduction.

STOT - SINGLE EXPOSURE: No known effects. **STOT REPEATED EXPOSURE:** No known effects.

ASPIRATION HAZARD: May be fatal if swallowed and enters airways.

ETHYLENE GLYCOL

ACUTE ORAL TOXICITY:LD50/oral/rat > 2000 mg/kgACUTE DERMAL TOXICITY:LD50/dermal/rabbit > 3500 mg/kgACUTE INHALATION TOXICITY:LC50/inhalation/6 h/rat > 2.5 mg/L

SKIN IRRITATION: Not irritating. **EYE DAMAGE/IRRITATION:** Not irritating.

SKIN SENSITIZATION: Not expected to be sensitizing.(OECD 406)

MUTAGENICITY:Not mutagenic.CARCINOGENICITY:Not carcinogenic.

REPRODUCTIVE TOXICITY: Not toxic for reproduction.

STOT - SINGLE EXPOSURE: No known effects.

STOT REPEATED EXPOSURE: NOAEL/oral/rat/33 days = 200 mg/kg/day (OECD 407).

NOAEL/oral/rat = 150 mg/kg/day (OECD 408)

ASPIRATION HAZARD: No known effects.

INFORMATION ON HAZARDOUS COMPONENTS (CONT'D):

Alcohols, C12-16, ethoxylated propoxylated

ACUTE ORAL TOXICITY: LD50/oral/rat > 2000 mg/kg

ACUTE DERMAL TOXICITY:

ACUTE INHALATION TOXICITY:

SKIN IRRITATION:

No data available.

Irritating to skin.

EYE DAMAGE/IRRITATION: Risk of serious damage to eyes.

SKIN SENSITIZATION:

MUTAGENICITY:

CARCINOGENICITY:

REPRODUCTIVE TOXICITY:

No data available.





FATTY ALCOHOLS ETHOXYLATED

ACUTE ORAL TOXICITY:

ACUTE DERMAL TOXICITY:

ACUTE INHALATION TOXICITY:

SKIN IRRITATION:

No data available.

No data available.

Causes severe burns.

EYE DAMAGE/IRRITATION: Risk of serious damage to eyes. **SKIN SENSITIZATION:** Not expected to be sensitizing.

MUTAGENICITY: Negative in the Ames Test (OECD 471).

CARCINOGENICITY:

REPRODUCTIVE TOXICITY:

STOT - SINGLE EXPOSURE:

STOT REPEATED EXPOSURE:

ASPIRATION HAZARD:

No data available.

No known effects.

No known effects.

12. ECOLOGICAL INFORMATION

INFORMATION ON THE PRODUCT AS SUPPLIED:

ACUTE TOXICITY TO FISH: LC50/Fish/96 hours > 100 mg/L
ACUTE TOXICITY TO INVERTEBRATES: EC50/Daphnia/48 hours > 100 mg/L
ACUTE TOXICITY TO ALGAE: IC50/Algae/72 hours > 100 mg/L

INFORMATION ON THE HAZARDOUS COMPONENTS

DISTILLATES (petroleum), HYDROTREATED LIGHT:

ACUTE TOXICITY TO FISH:LCO/Oncorhynchus mykiss/96 hours > 1000 mg/L (OECD 203) **ACUTE TOXICITY TO INVERTEBRATES:**ECO/Daphnia magna/48 hours > 1000 mg/L (OECD 202)

ACUTE TOXICITY TO ALGAE: ICO/Pseudokirchneriella subcapitata/72 hours > 1000 mg/L (OECD 201)

CHRONIC TOXICITY TO FISH:

CHRONIC TOXICITY TO INVERTEBRATES:

NOEC/Oncorhynchus mykiss/28 days > 1000 mg/L

NOEC/Daphnia magna/21 days > 1000 mg/L

EC50/Tetrahymena pyriformis/ 48h > 1000 mg/L

Ethylene glycol:

ACUTE TOXICITY TO FISH: LC50/Pimephales promelas/96 hours = 72860 mg/L **ACUTE TOXICITY TO INVERTEBRATES:** EC0/Daphnia magna/48 hours >= 100 mg/L (OECD 202)

ACUTE TOXICITY TO ALGAE: IC50/Selenastrum capricornutum/96 hours = 6500 - 13000 mg/L

CHRONIC TOXICITY TO FISH:NOEC/Pimephales promelas/7 days = 15380 mg/L **CHRONIC TOXICITY TO INVERTEBRATES:**NOEC/Ceriodaphnia Dubia/7 days = 8590 mg/L **TOXICITY TO MICROORGANISMS:**EC20/activated sludge/0.5 h > 1.995 mg/L

Alcohols, C12-16, ethoxylated propoxylated

ACUTE TOXICITY TO FISH: LC50/Danio rerio/96 hours = 0.1 - 1 mg/L ACUTE TOXICITY TO INVERTEBRATES: EC50/Daphnia/48 hours = 1 - 10 mg/L IC50/Algae/72 hours = 0.1 - 1 mg/L

CHRONIC TOXICITY TO FISH:

CHRONIC TOXICITY TO INVERTEBRATES:

No data available.

No data available.

TOXICITY TO MICROORGANISMS: EC10/Pseudomonas putida > 1000 mg/L





11. TOXICOLOGICAL INFORMATION (CONT'D)

FATTY ALCOHOLS ETHOXYLATED

ACUTE TOXICITY TO FISH: LC50/Danio rerio/96 hours = 4.7 mg/L

ACUTE TOXICITY TO INVERTEBRATES: No data available.
ACUTE TOXICITY TO ALGAE: No data available.
CHRONIC TOXICITY TO FISH: No data available.
CHRONIC TOXICITY TO INVERTEBRATES: No data available.
TOXICITY TO MICROORGANISMS: No data available.

DEGRADATION:Not readily biodegradable.**HYDROLYSIS:**Does not hydrolyse.**PHOTOLYSIS:**No data available.

13. DISPOSAL CONSIDERATIONS

DISPOSAL: Dispose in accordance with local and national regulations. Can be landfilled or incinerated, when in compliance with

local regulations.

CONTAINER: Rinse empty containers with water and use the rinse-water to prepare the working solution. Dispose in accordance with

local and national regulations. Can be landfilled or incinerated, when in compliance with local and national regulations.

14. TRANSPORT INFORMATION

Not classified as dangerous in the meaning of DOT regulations.
 IMDG/ IMO: Not classified as dangerous in the meaning of IMO / IMD regulations.
 ICAO/ IATA: Not classified as dangerous in the meaning of ICAO / IATA regulations

15. REGULATION INFORMATION

TSCA: All components of this product are either listed on the inventory or are exempt from listing.

SARA (SECTION 311/312)

HAZARD CLASS: Acute

RCRA STATUS: Not RCRA hazardous.

CA PROP 65 INFO: WARNING! This product contains a chemical known to the State of California to cause cancer and birth

defects or other reproductive harm, Acrylamide.

16. OTHER INFORMATION

NFPA and HMIS Ratings:

NFPA: Health 0

Flammability 1 Instability 0



HMIS: Health 1

Flammability 1 Physical Hazard 0 PPE Code: B

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